## Liquid Concentrated Package to Make Easier Polyurea Grease

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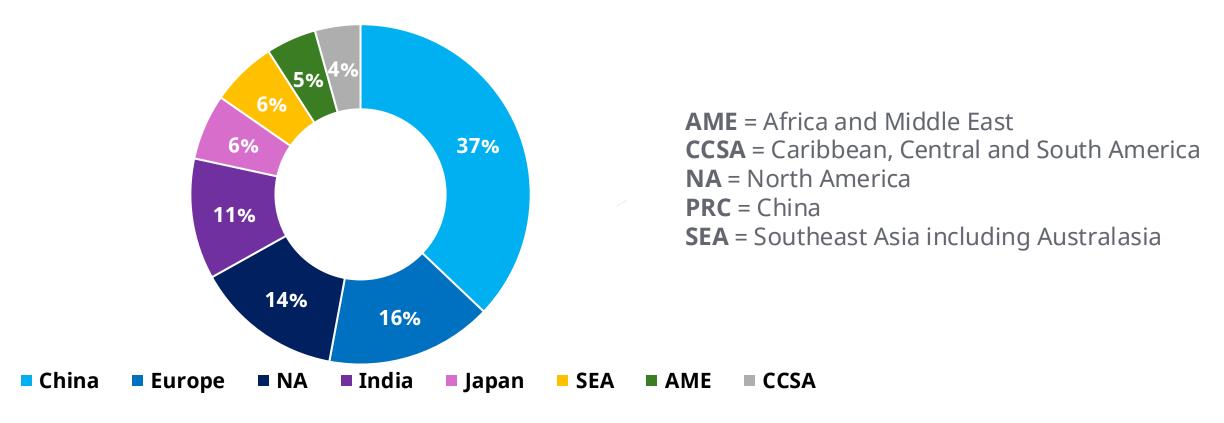


## **Grease Market Scenario**



## Global Market Data – Volume Percentage by Region

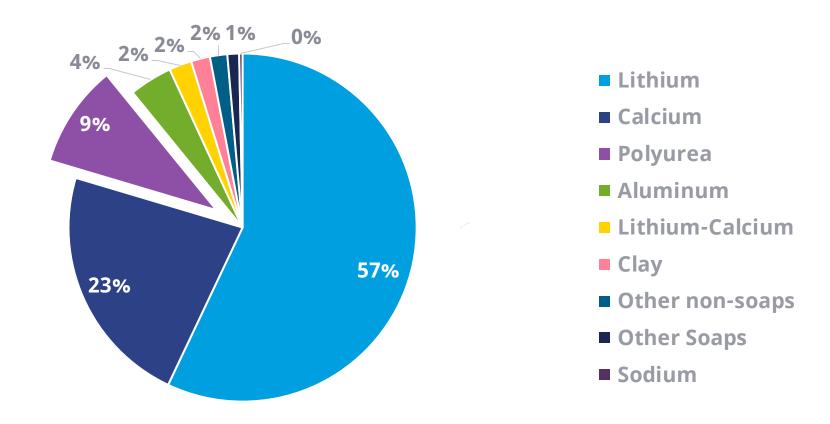
Total 2024 Worldwide Sales: 1.201 Million MT



South America volume is low, so trends are driven by larger markets



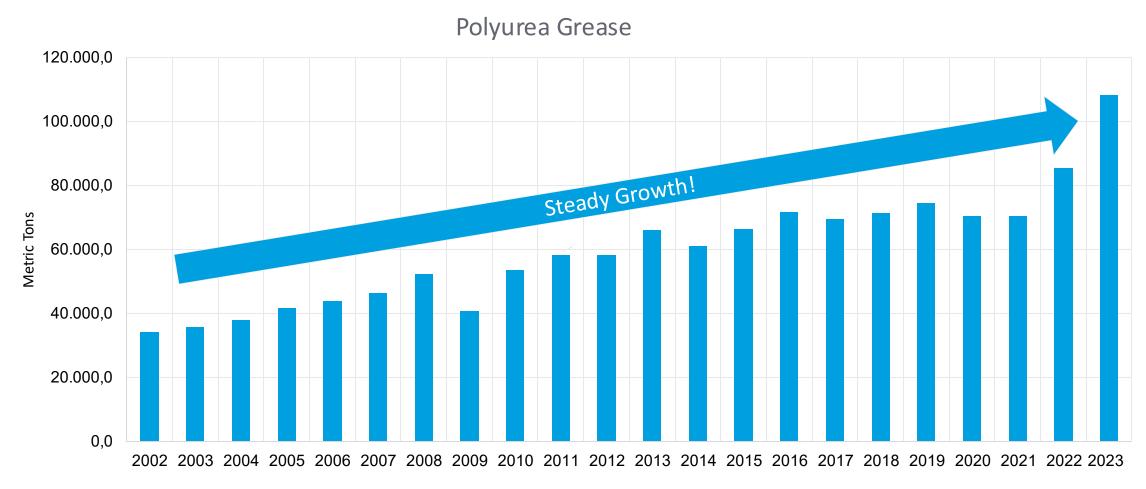
## Global Market Data Volume by Thickener Type

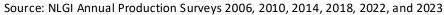


Total 2024 Worldwide Sales: 1.201 million MT



## Global Grease Production Volume Evolution







#### 2024 Grease Market Comments

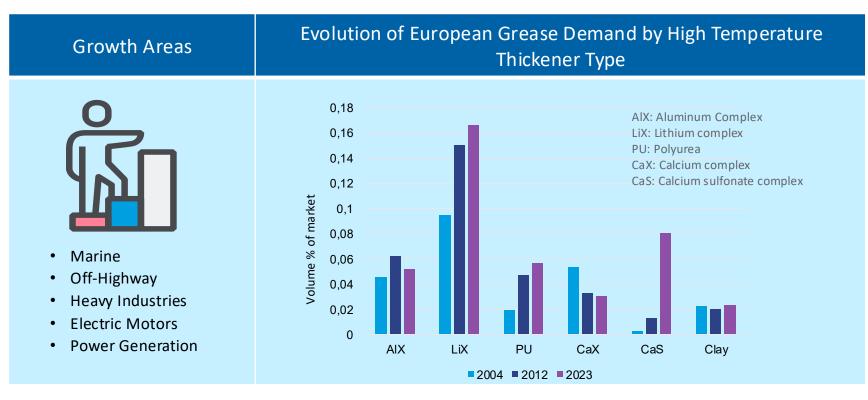
#### Notes

- Conventional lithium greases are down significantly (8 wt%) with a CAGR of -3.5, lithium complex down slightly
   CAGR at -1.8
- Use of Pre-formed powders are boosting urea thickener volumes 5Y CAGR at 7 wt%
- Calcium sulfonates still growing with CAGR at 8.9 wt%
- Significant under reporting in India (71,000 MT) but based on input from NLGI India Chapter, volume has been adjusted up to 138,000 MT
- Under reporting in Caribbean, Central and South America (30,600 MT) but based input from Brazil volume has been adjusted to 52,000 MT but may still be low
- Official NLGI volume figure for 2024 is 1.109 Million MT
- Volume adjusted to 1.201 Million MT



## Opportunities in the Grease Market (European View)

- Some industry experts perceive the grease market as one positioned for continued growth within the industrial lubricants sector.
- Notably, it is expected to remain unaffected by, or even benefit from, certain processes such as those related to electric vehicles.
- (1) Increasing demand for hightemperature greases, (2) need for more environmentally friendly greases in offroad, (3) ongoing requirement for enhanced performance in heavy-duty applications.



Source: NLGI Annual Production Surveys 2007, 2015, and 2023

Expand and strengthen your brand in a global market with ~3-4% CAGR



# Polyurea properties



## Polyurea Grease

- Definition: Lubricants using urea derivatives as thickeners
- Types: Includes Diureas, Tetraureas, Octoureas, and Polyureas
- Properties: Similar properties with varying thermal and mechanical stabilities
- Versatility: Compositions can be adjusted to optimize benefits
- Benefits: High-temperature stability and long service life





#### **Key Applications:**

- ✓ Electric Motors: Motor bearings for high thermal stability and longlasting lubrication
- ✓ Automotive Components: CV (constant velocity) joints, wheel bearings, and other high-performance parts
- ✓ Industrial Machinery: Suitable for pumps, fans, and continuous casters
- ✓ Sealed-for-Life Applications: Sealed bearings and components where grease is not regularly replaced
- ✓ High-Temperature Environments: High temperature resistance for demanding applications

Unique Properties for Premium Markets



## Key Features of Polyurea Grease

#### Advantages

- Unique properties:
  - Ashless
  - Excellent Antioxidation
     Performance in
     High-Temperature
     Applications
- High value:
  - Ideal for Niche and High-Value Processes



#### Disadvantages

- Handling Raw Materials:
  - Manufacturing requires dealing with challenging materials like isocyanates
- REACH Registration Complexity:
  - Multiple chemistries involved, lacking a common registration pathway
- Solid PU Powders:
  - Difficult to disperse and homogenize



# Introducing: Lubrizol® Liquid Concentrated Package to Make Easier Polyurea Grease



## Lubrizol® GR9C3PU Background

9 Global Concentrated NLGI 3 consistency grade 3 PU Polyurea grease





## Lubrizol® GR9C3PU

#### Simplified Manufacturing and Enhanced Versatility



Being able to pour the liquid at room temperature simplifies manufacturing, and eliminates the issues associated with processing solid PUs



Enhanced versatility allows it to be finished with any base oil carrier (Gp I or Gp II) and top-treated with package technologies designed for PU (Lubrizol® 5240)



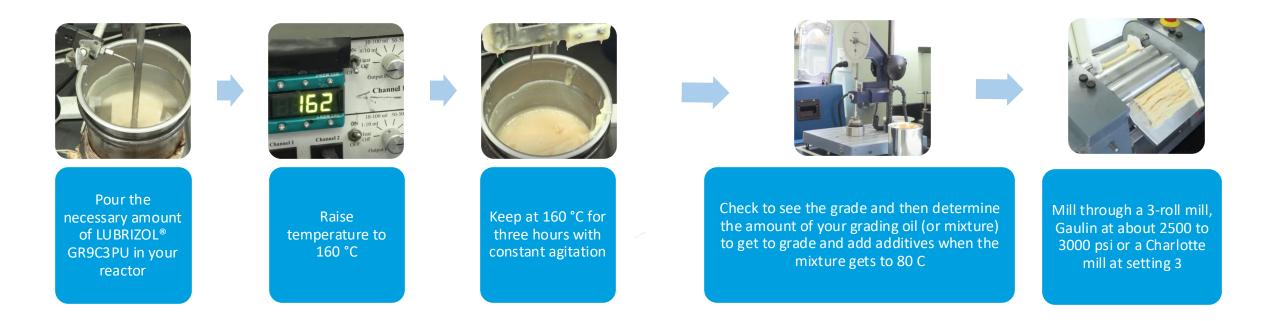
It can be conveniently diluted to achieve lower NLGI grades, maintaining base grease design features even at more than 50% dilution



The quickest and easiest way to add diurea grease to your portfolio



## Lubrizol® GR9C3PU | Manufacturing and Finishing



- Overheating may lead to faulty structure and thus lower yields
- Milling at too high temperature or in excess will affect structure

Provides a more simplified approach to the production process



## Lubrizol® GR9C3PU | Target Performance

If no other grading oil is used, Lubrizol® GR9C3PU, processed as previously described, will result in the following grease properties:

Characteristic	Test Method	Result
Consistency (W0)	ASTM D217	233 which gives NLGI 3
Dropping Point (°C)	ASTM D2265	>300°C high temperature drop point

After the addition of approximately 50% grading oil (ideal ISO 150) to achieve NLGI 2 consistency, the results were as follows:

Characteristic	Test Method	Result
Consistency Class	ASTM D217	NLGI 2 grade as desired
Dropping Point °C	ASTM D2265	>300°C high temperature drop point
Bleed 30hs, 100 °C	ASTM D6184	1.59% oil bleed low level even with 50% dilution. HPM Core for Li = 3.3%





## Lubrizol® GR9C3PU Summary

- The simplest solution for your company to start producing Diurea-based greases
- Convenient and straightforward to handle and manufacture
- **Fully compliant** with REACH and other international regulations
- Easily enhanced with additional components or packages
- Cost-effective due to the ability to dilute in large proportions



As the lubricant industry evolves, Urea Thickened Greases will be crucial in meeting modern application demands



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